

SECTION 042000 – UNIT MASONRY

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Concrete masonry units (CMU's).
2. Concrete building brick.
3. Face brick.
4. Building (common) brick.

B. Products Installed but not Furnished under This Section:

1. Cast-stone trim in unit masonry.
2. Steel lintels in unit masonry.
3. Steel shelf angles for supporting unit masonry.
4. Cavity wall insulation.

C. Related Sections:

1. Division 01 Section "Allowances" for brick.

1.2 PRECONSTRUCTION TESTING

A. Preconstruction Testing Service: Owner will engage a qualified independent testing agency to perform preconstruction testing indicated below. Retesting of materials that fail to comply with specified requirements shall be done at Contractor's expense.

1. Clay Masonry Unit Test: For each type of unit required, according to ASTM C 67 for compressive strength.
2. Concrete Masonry Unit Test: For each type of unit required, according to ASTM C 140 for compressive strength.
3. Grout Test (Compressive Strength): For each mix required, according to ASTM C 1019.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

B. Shop Drawings: For reinforcing steel. Detail bending and placement of unit masonry reinforcing bars. Comply with ACI 315, "Details and Detailing of Concrete Reinforcement."

C. Samples for Verification: For each type and color of exposed masonry unit and colored mortar.

1.4 INFORMATIONAL SUBMITTALS

- A. Material Certificates: For each type and size of product indicated. For masonry units include data on material properties.
- B. Mix Designs: For each type of mortar and grout. Include description of type and proportions of ingredients.
 - 1. Include test reports for mortar mixes required to comply with property specification. Test according to ASTM C 109/C 109M for compressive strength, ASTM C 1506 for water retention, and ASTM C 91 for air content.
 - 2. Include test reports, according to ASTM C 1019, for grout mixes required to comply with compressive strength requirement.

1.5 QUALITY ASSURANCE

- A. Masonry Standard: Comply with ACI 530.1/ASCE 6/TMS 602 unless modified by requirements in the Contract Documents.
- B. Sample Panels: Build sample panels to verify selections made under sample submittals and to demonstrate aesthetic effects. Comply with requirements in Division 01 Section "Quality Requirements" for mockups.
 - 1. Build sample panels for each type of exposed unit masonry construction in sizes approximately 60 inches long by 48 inches high.

1.6 PROJECT CONDITIONS

- A. Cold-Weather Requirements: Do not use frozen materials or materials mixed or coated with ice or frost. Do not build on frozen substrates. Remove and replace unit masonry damaged by frost or by freezing conditions. Comply with cold-weather construction requirements contained in ACI 530.1/ASCE 6/TMS 602.
- B. Hot-Weather Requirements: Comply with hot-weather construction requirements contained in ACI 530.1/ASCE 6/TMS 602.

PART 2 - PRODUCTS

2.1 MASONRY UNITS, GENERAL

- A. Masonry Standard: Comply with TMS 602/ACI 530.1/ASCE 6, except as modified by requirements in the Contract Documents.
- B. Defective Units: Referenced masonry unit standards may allow a certain percentage of units to contain chips, cracks, or other defects exceeding limits stated. Do not use units where such defects are exposed in the completed Work.

1. Where fire-resistance-rated construction is indicated, units shall be listed and labeled by a qualified testing agency acceptable to authorities having jurisdiction.

2.2 CONCRETE MASONRY UNITS

- A. Shapes: Provide shapes indicated and as follows, with exposed surfaces matching exposed faces of adjacent units unless otherwise indicated.
 1. Provide special shapes for lintels, corners, jambs, sashes, movement joints, headers, bonding, and other special conditions.
- B. Concrete Lintels: ASTM C 1623, matching CMUs in color, texture, and density classification; and with reinforcing bars indicated. Provide lintels with net-area compressive strength not less than that of CMUs.
- C. Masonry Lintels: Prefabricated or built-in-place masonry lintels made from bond beam CMUs with reinforcing bars placed as indicated and filled with coarse grout.

2.3 BRICK

- A. General: Provide shapes indicated and as follows:
 1. For ends of sills and caps and for similar applications that would otherwise expose unfinished brick surfaces, provide units without cores or frogs and with exposed surfaces finished.
 2. Provide special shapes for applications where shapes produced by sawing would result in sawed surfaces being exposed to view.
- B. Face Brick: Facing brick complying with ASTM C 216.
 1. Products: Subject to compliance with requirements, and **Architect/Owner approval, provide sample panel or area on building for approval.**
 2. Grade: SW.
 3. Type: FBS
 4. Size: **Match existing.**
- C. Building (Common) Brick: ASTM C 62, Grade SW.
 1. Size: Match size of face brick.
 2. Products: Subject to compliance with requirements, provide the following:
 - a. Brick compatible with Face Brick.
 3. Efflorescence: Provide brick that has been tested according to ASTM C 67 and is rated "not effloresced."
 4. Size (Actual Dimensions): Match face brick.

2.4 MORTAR AND GROUT MATERIALS

- A. Portland Cement: ASTM C 150, Type I or II, except Type III may be used for cold-weather construction. Provide natural color or white cement as required to produce mortar color indicated.
- B. Hydrated Lime: ASTM C 207, Type S.
- C. Portland Cement-Lime Mix: Packaged blend of portland cement and hydrated lime containing no other ingredients.
 - a. See Editing Instruction No. 1 in the Evaluations for cautions about naming manufacturers and products.
 - 2. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Davis Colors; True Tone Mortar Colors.
 - b. Lanxess Corporation; Bayferrox Iron Oxide Pigments.
 - c. Solomon Colors, Inc.; SGS Mortar Colors.
 - d. Approved equal prior to bid.
 - 3. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Colored Portland Cement-Lime Mix:
 - 1) Capital Materials Corporation; Riverton Portland Cement Lime Custom Color.
 - 2) Holcim (US) Inc.; Rainbow Mortamix Custom Color Cement/Lime.
 - 3) Lafarge North America Inc.; Eaglebond Portland & Lime.
 - 4) Lehigh Cement Company; Lehigh Custom Color Portland/Lime Cement.
- D. Aggregate for Mortar: ASTM C 144.
 - 1. For joints less than 1/4 inch thick, use aggregate graded with 100 percent passing the No. 16 sieve.
 - 2. White-Mortar Aggregates: Natural white sand or crushed white stone.
 - 3. Colored-Mortar Aggregates: Natural sand or crushed stone of color necessary to produce required mortar color.
- E. Aggregate for Grout: ASTM C 404.
- F. Epoxy Pointing Mortar: ASTM C 395, epoxy-resin-based material formulated for use as pointing mortar for structural-clay tile facing units (and approved for such use by manufacturer of units); in color indicated or, if not otherwise indicated, as selected by Architect from manufacturer's colors.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. ACM Chemistries; RainBloc for Mortar.
 - b. BASF Aktiengesellschaft; Rheopel Mortar Admixture.

- c. Grace Construction Products, W. R. Grace & Co. - Conn.; Dry-Block Mortar Admixture.

G. Water: Potable.

2.5 REINFORCEMENT

- A. Uncoated-Steel Reinforcing Bars: ASTM A 615/A 615M or ASTM A 996/A 996M, Grade 60.
- B. Reinforcing Bar Positioners: Wire units designed to fit into mortar bed joints spanning masonry unit cells and to hold reinforcing bars in center of cells. Units are formed from 0.148-inch steel wire, hot-dip galvanized after fabrication. Provide units designed for number of bars indicated.
 - 1. Interior Walls: Hot-dip galvanized, carbon steel.
 - 2. Exterior Walls: Hot-dip galvanized carbon steel.
 - 3. Wire Size for Side Rods: 0.148-inch diameter.
 - 4. Wire Size for Cross Rods: 0.148-inch diameter.
 - 5. Wire Size for Veneer Ties: 0.148-inch diameter.
 - 6. Spacing of Cross Rods: Not more than 16 inches o.c.
 - 7. Provide in lengths of not less than 10 feet, with prefabricated corner and tee units.

2.6 TIES AND ANCHORS

- A. General: Ties and anchors shall extend at least 1-1/2 inches into veneer but with at least a 5/8-inch cover on outside face.
- B. Materials: Provide ties and anchors specified in this article that are made from materials that comply with the following unless otherwise indicated:
 - 1. Hot-Dip Galvanized, Carbon-Steel Wire: ASTM A 82/A 82M, with ASTM A 153/A 153M, Class B-2 coating.
 - 2. Steel Sheet, Galvanized after Fabrication: ASTM A 1008/A 1008M, Commercial Steel, with ASTM A 153/A 153M, Class B coating.
 - 3. Steel Plates, Shapes, and Bars: ASTM A 36/A 36M.
- C. Individual Wire Ties: Rectangular units with closed ends and not less than 4 inches wide.
 - 1. Wire: Fabricate from 1/4-inch- diameter, hot-dip galvanized-steel wire.
- D. Adjustable Anchors for Connecting to Structural Steel Framing: Provide anchors that allow vertical or horizontal adjustment but resist tension and compression forces perpendicular to plane of wall.
 - 1. Tie Section: Triangular-shaped wire tie made from 0.25-inch-diameter, hot-dip galvanized-steel wire.
- E. Adjustable Anchors for Connecting to Concrete: Provide anchors that allow vertical or horizontal adjustment but resist tension and compression forces perpendicular to plane of wall.
 - 1. Tie Section: Triangular-shaped wire tie made from 0.25-inch diameter, hot-dip galvanized-steel wire.

2. Corrugated-Metal Ties: Metal strips not less than 7/8 inch wide with corrugations having a wavelength of 0.3 to 0.5 inch and an amplitude of 0.06 to 0.10 inch made from 0.105-inch- thick steel sheet, galvanized after fabrication with dovetail tabs for inserting into dovetail slots in concrete.
- F. Partition Top Anchors: 0.105-inch- thick metal plate with a 3/8-inch- diameter metal rod 6 inches long welded to plate and with closed-end plastic tube fitted over rod that allows rod to move in and out of tube. Fabricate from steel, hot-dip galvanized after fabrication.
1. Corrosion Protection: Hot-dip galvanized to comply with ASTM A 153/A 153M.
- G. Adjustable Masonry-Veneer Anchors:
1. General: Provide anchors that allow vertical adjustment but resist a 100-lbf load in both tension and compression perpendicular to plane of wall without deforming or developing play in excess of 1/16 inch.
 2. Fabricate sheet metal anchor sections and other sheet metal parts from 0.105-inch thick steel sheet, galvanized after fabrication.
 3. Fabricate wire ties from 0.25-inch- diameter, hot-dip galvanized-steel wire unless otherwise indicated.
 4. Screw-Attached, Masonry-Veneer Anchors: Wire tie and a rib-stiffened, sheet metal anchor section.
 - a. Products: Subject to compliance with requirements, provide one of the following:
 - 1) Dayton Superior Corporation, Dur-O-Wal Division; D/A 213 or D/A 210 with D/A 700-708.
 - 2) Heckmann Building Products Inc.; 315-D with 316.
 - 3) Hohmann & Barnard, Inc.; DW-10HS or DW-10-X.
 - 4) Wire-Bond; 1004, Type III or RJ-711.
 - 5) Approved equal prior to bid.
 - b. Anchor Section: Rib-stiffened, sheet metal plate with screw holes top and bottom, having slotted holes for inserting wire tie.
 - c. Fabricate sheet metal anchor sections and other sheet metal parts from 0.075-inch- (1.90-mm-) thick, steel sheet, galvanized after fabrication.
 - d. Wire Ties: Triangular-, rectangular-, or T-shaped wire ties fabricated from 0.187-inch- (4.76-mm-)diameter, hot-dip galvanized steel wire.
 5. Screw-Attached, Masonry-Veneer Anchors: Wire tie and a gasketed sheet metal anchor section, with pronged legs of length to match thickness of insulation or sheathing and raised rib-stiffened strap to provide a slot for inserting wire tie.
 - a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - 1) Hohmann & Barnard, Inc.
 - 2) Wire-Bond.
 - 3) Approved equal prior to bid.

6. Seismic Masonry-Veneer Anchors: Connector section and rib-stiffened, sheet metal anchor section with screw holes top and bottom, and having slotted holes for inserting connector section. Connector section consists of a rib-stiffened, sheet metal bent plate, sheet metal clip, or wire tie with rigid PVC extrusion designed to engage continuous wire.
 - a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - 1) Dur-O-Wal; a Hohmann & Barnard company.
 - 2) Hohmann & Barnard, Inc.
 - 3) Wire-Bond.
 - 4) Approved equal prior to bid.
7. Coated, Steel Drill Screws for Steel Studs: ASTM C 954 except with hex washer head and neoprene or EPDM washer, No. 10 diameter, and with coating with salt-spray resistance to red rust of more than 800 hours according to ASTM B 117.
- H. Anchor Bolts: L-shaped steel bolts complying with ASTM A 307, Grade A (ASTM F 568M, Property Class 4.6); with ASTM A 563 (ASTM A 563M) hex nuts and, where indicated, flat washers; hot-dip galvanized to comply with ASTM A 153/A 153M, Class C; of dimensions indicated.

2.7 EMBEDDED FLASHING MATERIALS

1. Copper-Laminated Flashing: 5-oz./sq. ft. copper sheet bonded between two layers of glass-fiber cloth. Use only where flashing is fully concealed in masonry.
 - a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - 1) Advanced Building Products Inc.
 - 2) Hohmann & Barnard, Inc.
 - 3) York Manufacturing, Inc.
 - 4) Approved equal prior to bid.
- B. Adhesives, Primers, and Seam Tapes for Flashings: Flashing manufacturer's standard products or products recommended by flashing manufacturer for bonding flashing sheets to each other and to substrates.

2.8 MISCELLANEOUS MASONRY ACCESSORIES

- A. Compressible Filler: Premolded filler strips complying with ASTM D 1056, Grade 2A1; compressible up to 35 percent; formulated from neoprene.
- B. Preformed Control-Joint Gaskets: Made from styrene-butadiene-rubber compound, complying with ASTM D 2000, Designation M2AA-805 or PVC, complying with ASTM D 2287, Type PVC-65406 and designed to fit standard sash block and to maintain lateral stability in masonry wall; size and configuration as indicated.

- C. Bond-Breaker Strips: Asphalt-saturated, organic roofing felt complying with ASTM D 226, Type I (No. 15 asphalt felt).
- D. Weep/Vent Products: Use one of the following unless otherwise indicated:
- a. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) Advanced Building Products Inc.; Mortar Maze weep vent.
 - 2) Blok-Lok Limited; Cell-Vent.
 - 3) Dayton Superior Corporation, Dur-O-Wal Division; Cell Vents.
 - 4) Heckmann Building Products Inc.; No. 85 Cell Vent.
 - 5) Hohmann & Barnard, Inc.; Quadro-Vent.
 - 6) Wire-Bond; Cell Vent.
 - 7) Approved equal prior to bid.
 2. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Advanced Building Products Inc.; Mortar Break
 - b. Archovations, Inc.; CavClear Masonry Mat.
 - c. Dayton Superior Corporation, Dur-O-Wal Division; Polytite MortarStop.
 - d. Mortar Net USA, Ltd.; Mortar Net.
 - e. Approved equal prior to bid.
 - f. Strips, full-depth of cavity and 10 inches (250 mm) high, with dovetail shaped notches 7 inches (175 mm) deep.

2.9 MASONRY CLEANERS

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Diedrich Technologies, Inc.
 - b. EaCo Chem, Inc.
 - c. ProSoCo, Inc.
 - d. Approved equal prior to bid.

2.10 MORTAR AND GROUT MIXES

- A. General: Do not use admixtures, including pigments, air-entraining agents, accelerators, retarders, water-repellent agents, antifreeze compounds, or other admixtures, unless otherwise indicated.
1. Do not use calcium chloride in mortar or grout.
 2. Use portland cement-lime mortar unless otherwise indicated.
 3. Add cold-weather admixture (if used) at same rate for all mortar that will be exposed to view, regardless of weather conditions, to ensure that mortar color is consistent.

- B. Preblended, Dry Mortar Mix: Furnish dry mortar ingredients in form of a preblended mix. Measure quantities by weight to ensure accurate proportions, and thoroughly blend ingredients before delivering to Project site.
- C. Mortar for Unit Masonry: Comply with ASTM C 270, Proportion Specification. Provide the following types of mortar for applications stated unless another type is indicated or needed to provide required compressive strength of masonry.
1. For masonry below grade or in contact with earth, use Type M.
 2. For reinforced masonry, use Type M or Type S.
 3. For mortar parge coats, use Type S.
- D. Pigmented Mortar: Use colored cement product or select and proportion pigments with other ingredients to produce color required. Do not add pigments to colored cement products].
1. Pigments shall not exceed 10 percent of portland cement by weight.
 2. Pigments shall not exceed 5 percent of masonry cement by weight.
 3. Application: Use pigmented mortar for exposed mortar joints with the following units:
 - a. Concrete facing brick.
 - b. Face brick.
 - c. Hollow brick.
- E. Colored-Aggregate Mortar: Produce required mortar color by using colored aggregates and natural color or white cement as necessary to produce required mortar color.
1. Mix to match Architect's sample.
 2. Application: Use colored aggregate mortar for exposed mortar joints with the following units:
 - a. Concrete facing brick.
 - b. Face brick.
 - c. Hollow brick.
- F. Grout for Unit Masonry: Comply with ASTM C 476.
1. Use grout of type indicated or, if not otherwise indicated, of type (fine or coarse) that will comply with Table 1.15.1 in ACI 530.1/ASCE 6/TMS 602 for dimensions of grout spaces and pour height.
 2. Proportion grout in accordance with ASTM C 476, paragraph 4.2.2 for specified 28-day compressive strength indicated, but not less than 2000 psi (14 MPa).
 3. Provide grout with a slump of 8 to 11 inches (203 to 279 mm) as measured according to ASTM C 143/C 143M.
- G. Epoxy Pointing Mortar: Mix epoxy pointing mortar to comply with mortar manufacturer's written instructions.

2.11 CAVITY-WALL INSULATION

- A. Extruded-Polystyrene Board Insulation: ASTM C 578, Type X, closed-cell product extruded with an integral skin.

Revise paragraph below to suit insulation selected.

- B. Adhesive: Type recommended by insulation board manufacturer for application indicated.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

- A. Use full-size units without cutting if possible. If cutting is required to provide a continuous pattern or to fit adjoining construction, cut units with motor-driven saws; provide clean, sharp, unchipped edges. Allow units to dry before laying unless wetting of units is specified. Install cut units with cut surfaces and, where possible, cut edges concealed.
- B. Select and arrange units for exposed unit masonry to produce a uniform blend of colors and textures.

Retain paragraph below for high-suction brick. A simple test to determine if wetting is required consists of drawing a circle the size of a quarter on a brick and placing 20 drops of water in the circle; if water is absorbed within 1-1/2 minutes, the brick requires wetting.

- C. Wetting of Brick: Wet brick before laying if initial rate of absorption exceeds 30 g/30 sq. in. (30 g/194 sq. cm) per minute when tested per ASTM C 67. Allow units to absorb water so they are damp but not wet at time of laying.

3.2 TOLERANCES

- A. Dimensions and Locations of Elements:
1. For dimensions in cross section or elevation do not vary by more than plus 1/2 inch (12 mm) or minus 1/4 inch.
 2. For location of elements in plan do not vary from that indicated by more than plus or minus 1/2 inch.
 3. For location of elements in elevation do not vary from that indicated by more than plus or minus 1/4 inch in a story height or 1/2 inch (12 mm) total.
- B. Lines and Levels:
1. For bed joints and top surfaces of bearing walls do not vary from level by more than 1/4 inch in 10 feet, or 1/2 inch maximum.
 2. For conspicuous horizontal lines, such as lintels, sills, parapets, and reveals, do not vary from level by more than 1/8 inch in 10 feet, 1/4 inch in 20 feet, or 1/2 inch maximum.
 3. For vertical lines and surfaces do not vary from plumb by more than 1/4 inch in 10 feet, 3/8 inch in 20 feet, or 1/2 inch maximum.

4. For conspicuous vertical lines, such as external corners, door jambs, reveals, and expansion and control joints, do not vary from plumb by more than 1/8 inch in 10 feet, 1/4 inch in 20 feet, or 1/2 inch maximum.
5. For lines and surfaces do not vary from straight by more than 1/4 inch in 10 feet (6 mm in 3 m), 3/8 inch in 20 feet, or 1/2 inch maximum.

C. Joints:

1. For bed joints, do not vary from thickness indicated by more than plus or minus 1/8 inch, with a maximum thickness limited to 1/2 inch.
2. For head and collar joints, do not vary from thickness indicated by more than plus 3/8 inch or minus 1/4 inch.
3. For exposed head joints, do not vary from thickness indicated by more than plus or minus 1/8 inch.

3.3 LAYING MASONRY WALLS

- A. Lay out walls in advance for accurate spacing of surface bond patterns with uniform joint thicknesses and for accurate location of openings, movement-type joints, returns, and offsets. Avoid using less-than-half-size units, particularly at corners, jambs, and, where possible, at other locations.
- B. Set stone trim units in full bed of mortar with full vertical joints. Fill dowel, anchor, and similar holes.
 1. Clean soiled surfaces with fiber brush and soap powder and rinse thoroughly with clear water.
 2. Allow cleaned surfaces to dry before setting.
- C. Bond Pattern for Exposed Masonry: Match existing patterns unless otherwise indicated. Match exposed masonry in running bond; do not use units with less than nominal 4-inch (100-mm) horizontal face dimensions at corners or jambs.
- D. Collar Joints: Solidly fill collar joints by parging face of first wythe that is laid and shoving units of other wythe into place.
- E. Built-in Work: As construction progresses, build in items specified in this and other Sections. Fill in solidly with masonry around built-in items.
- F. Fill space between steel frames and masonry solidly with mortar unless otherwise indicated.
- G. Fill cores in hollow CMUs with grout 24 inches under bearing plates, beams, lintels, posts, and similar items unless otherwise indicated.

3.4 MORTAR BEDDING AND JOINTING

- A. Lay hollow brick and CMUs as follows:
 1. With face shells fully bedded in mortar and with head joints of depth equal to bed joints.

2. With webs fully bedded in mortar in all courses of piers, columns, and pilasters.
 3. With webs fully bedded in mortar in grouted masonry, including starting course on footings.
 4. With entire units, including areas under cells, fully bedded in mortar at starting course on footings where cells are not grouted.
- B. Lay solid masonry units with completely filled bed and head joints; butter ends with sufficient mortar to fill head joints and shove into place. Do not deeply furrow bed joints or slush head joints.
- C. Tool exposed joints slightly concave when thumbprint hard, using a jointer larger than joint thickness unless otherwise indicated.
- D. Cut joints flush for masonry walls to receive plaster or other direct-applied finishes (other than paint) unless otherwise indicated.

3.5 CONTROL AND EXPANSION JOINTS

- A. General: Build-in related items as the masonry progresses. Do not form a continuous span through movement joints unless provisions are made to prevent in-plane restraint of wall or partition movement. Install control and expansion joints, as recommended by the Brick Institute of America, where shown on the Drawings. If not shown, then install 3/8 inch to 1/2 inch wide, as follows:
- B. Expansion Joints
1. Make joints 1 inch wide unless indicated otherwise
 2. Form with a continuous unobstructed opening full depth of veneer
 3. Vertical Joint Spacing: As recommended by the BIA or
 - a. Sections Without Openings: 25 feet OC
 - b. Sections With Multiple Openings: 20 feet OC.
 4. Keep joint clear of mortar by temporarily filling with fiberboard as wall is laid.
 5. Stop horizontal reinforcement 1 inch from expansion joints.
 6. Build in expansion flashing as work progresses
 7. Leave joint open and clean for caulking.
 8. Install in the following locations:
 - a. At corners.
 - b. At pilasters
 - c. At shelf angles.
 - d. At offsets and backsets
 - e. Where masonry elevations change.
 - f. At exposed and concealed columns.
 - g. Where masonry butts to dissimilar materials
 - h. At junctures. Form according to the two-way design.
 9. Horizontal Joints: As recommended by the BIA.
 - a. Locate below each shelf angle
- C. Control Joints
1. Build in rubber or neoprene control joints as work progresses. Ensure flange in joint filler is secured where joints occur in running walls.

2. Make joints 3/8 inch wide, unless indicated otherwise. Rake out control joint to a depth of 3/4 inch while mortar is still plastic.
 3. Stop horizontal joint reinforcement 1 inch from control joints
 4. Install joints in the following locations unless indicated otherwise:
 - a. Running walls expressed as a ratio of panel length to height. With
 - 1) No Reinforcing: 1.25 to 1; Maximum distance between joints is 24 feet 8 inches
 - 2) Reinforcing Spaced 16 Inches oc Vertically: 1.87 to 1; Maximum distance between joints is 37 feet 4 inches
 - 3) Reinforcing Spaced 8 Inches oc Vertically: 2.5 to 1; Maximum distance between joints is 44 feet 8 inches
 - b. Structural columns
 - c. Changes in wall thickness
 - d. Abrupt changes in wall height
 - e. Intersections of concrete walls
 - f. Intersecting masonry walls of which either one is more than 10 feet long.
 - g. Joint between masonry and structural slabs, beams or decks.
- D. Fill joints with backer rod and polyurethane sealant.

3.6 MASONRY-JOINT REINFORCEMENT

- A. General: Install entire length of longitudinal side rods in mortar with a minimum cover of 5/8 inch on exterior side of walls, 1/2 inch elsewhere. Lap reinforcement a minimum of 6 inches.
1. Space reinforcement not more than 16 inches o.c.
 2. Space reinforcement not more than 8 inches o.c. in foundation walls and parapet walls.
 3. Provide reinforcement not more than 8 inches above and below wall openings and extending 12 inches beyond openings in addition to continuous reinforcement.
- B. Interrupt joint reinforcement at control and expansion joints unless otherwise indicated.
- C. Provide continuity at wall intersections by using prefabricated T-shaped units.
- D. Provide continuity at corners by using prefabricated L-shaped units.

3.7 ANCHORING MASONRY TO STRUCTURAL STEEL AND CONCRETE

- A. Anchor masonry to structural steel and concrete, where masonry abuts or faces structural steel or concrete, to comply with the following:
1. Provide an open space not less than 1 inch wide between masonry and structural steel or concrete unless otherwise indicated. Keep open space free of mortar and other rigid materials.
 2. Anchor masonry with anchors embedded in masonry joints and attached to structure.

3. Space anchors as indicated, but not more than 24 inches o.c. vertically and 36 inches o.c. horizontally.

3.8 FLASHING, WEEP HOLES, CAVITY DRAINAGE, AND VENTS

- A. General: Install embedded flashing and weep holes in masonry at shelf angles, lintels, ledges, other obstructions to downward flow of water in wall, and where indicated. Install vents at shelf angles, ledges, and other obstructions to upward flow of air in cavities, and where indicated.
- B. Install flashing as follows unless otherwise indicated:
 1. Prepare masonry surfaces so they are smooth and free from projections that could puncture flashing. Where flashing is within mortar joint, place through-wall flashing on sloping bed of mortar and cover with mortar. Before covering with mortar, seal penetrations in flashing with adhesive, sealant, or tape as recommended by flashing manufacturer.
 2. At lintels and shelf angles, extend flashing a minimum of 6 inches into masonry at each end. At heads and sills, extend flashing 6 inches at ends and turn up not less than 2 inches to form end dams.
 3. Install metal drip edges beneath flexible flashing at exterior face of wall. Stop flexible flashing 1/2 inch back from outside face of wall and adhere flexible flashing to top of metal drip edge.
 4. Install metal flashing termination beneath flexible flashing at exterior face of wall. Stop flexible flashing 1/2 inch back from outside face of wall and adhere flexible flashing to top of metal flashing termination.
- C. Install weep holes in head joints in exterior wythes of first course of masonry immediately above embedded flashing and as follows:
 1. Use specified weep/vent products to form weep holes.
 2. Space weep holes 24 inches o.c. unless otherwise indicated.
 3. Cover cavity side of weep holes with plastic insect screening at cavities insulated with loose-fill insulation.
- D. Place cavity drainage material in cavities to comply with configuration requirements for cavity drainage material in "Miscellaneous Masonry Accessories" Article.
- E. Install vents in head joints in exterior wythes at spacing indicated. Use specified weep/vent products to form vents.
 1. Close cavities off vertically and horizontally with blocking in manner indicated. Install through-wall flashing and weep holes above horizontal blocking.

3.9 REINFORCED UNIT MASONRY INSTALLATION

- A. Temporary Formwork and Shores: Construct formwork and shores as needed to support reinforced masonry elements during construction.
 1. Construct formwork to provide shape, line, and dimensions of completed masonry as indicated. Make forms sufficiently tight to prevent leakage of mortar

and grout. Brace, tie, and support forms to maintain position and shape during construction and curing of reinforced masonry.

2. Do not remove forms and shores until reinforced masonry members have hardened sufficiently to carry their own weight and other loads that may be placed on them during construction.

B. Placing Reinforcement: Comply with requirements in ACI 530.1/ASCE 6/TMS 602.

C. Grouting: Do not place grout until entire height of masonry to be grouted has attained enough strength to resist grout pressure.

1. Comply with requirements in ACI 530.1/ASCE 6/TMS 602 for cleanouts and for grout placement, including minimum grout space and maximum pour height.
2. Limit height of vertical grout pours to not more than 60 inches.

3.10 FIELD QUALITY CONTROL

A. Testing and Inspecting: Owner will engage special inspectors to perform tests and inspections and prepare reports. Allow inspectors access to scaffolding and work areas as needed to perform tests and inspections. Retesting of materials that fail to comply with specified requirements shall be done at Contractor's expense.

1. Begin masonry construction only after inspectors have verified proportions of site-prepared mortar.
2. Place grout only after inspectors have verified compliance of grout spaces and of grades, sizes, and locations of reinforcement.
3. Place grout only after inspectors have verified proportions of site-prepared grout.

B. Testing Frequency: One set of tests for each 5000 sq. ft. of wall area or portion thereof.

C. Clay Masonry Unit Test: For each type of unit provided, according to ASTM C 67 for compressive strength.

D. Concrete Masonry Unit Test: For each type of unit provided, according to ASTM C 140 for compressive strength.

E. Grout Test (Compressive Strength): For each mix provided, according to ASTM C 1019.

3.11 REPAIRING, POINTING, AND CLEANING

A. In-Progress Cleaning: Clean unit masonry as work progresses by dry brushing to remove mortar fins and smears before tooling joints.

B. Final Cleaning: After mortar is thoroughly set and cured, clean exposed masonry as follows:

1. Test cleaning methods on sample wall panel; leave one-half of panel uncleaned for comparison purposes.
2. Protect surfaces from contact with cleaner.
3. Wet wall surfaces with water before applying cleaners; remove cleaners promptly by rinsing surfaces thoroughly with clear water.

4. Clean masonry with a proprietary acidic cleaner applied according to manufacturer's written instructions.
5. Clean concrete masonry by cleaning method indicated in NCMA TEK 8-2A applicable to type of stain on exposed surfaces.

3.12 MASONRY WASTE DISPOSAL

- A. Waste Disposal as Fill Material: Dispose of clean masonry waste, including excess or soil-contaminated sand, waste mortar, and broken masonry units, by crushing and mixing with fill material as fill is placed.
 1. Do not dispose of masonry waste as fill within 18 inches of finished grade.
- B. Excess Masonry Waste: Remove excess clean masonry waste that cannot be used as fill, as described above, and other masonry waste, and legally dispose of off Owner's property.

END OF SECTION 042000