

SECTION 047200 - CAST STONE MASONRY

PART 1 GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Cast stone trim, including the following:
 - a. Wall caps.
 - b. Column covers.
- B. Related Sections:
 - 1. Section 042000 "Unit Masonry" for installing cast stone units in unit masonry and for mortar and grout materials.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
 - 1. For cast stone units, include construction details, material descriptions, dimensions of individual components and profiles, and finishes.
- B. Shop Drawings: Show fabrication and installation details for cast stone units. Include dimensions, details of reinforcement and anchorages if any, and indication of finished faces.
 - 1. Include building elevations showing layout of units and locations of joints and anchors.
- C. Samples for Initial Selection: For colored mortar.
- D. Samples for Verification:
 - 1. For each color and texture of cast stone required, 10 inches (254 mm) square in size.
 - 2. For colored mortar. Make Samples using same sand and mortar ingredients to be used on Project.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For manufacturer.

1.5 QUALITY ASSURANCE

- A. Manufacturer Qualifications: A qualified manufacturer of cast stone units similar to those indicated for this Project, that has sufficient production capacity to manufacture required units.
- B. Testing Agency Qualifications: Qualified according to ASTM E329 for testing indicated.
- C. Source Limitations for Cast Stone: Obtain cast stone units through single source from single manufacturer.
- D. Source Limitations for Mortar Materials: Obtain mortar ingredients of a uniform quality, including color, from one manufacturer for each cementitious component and from one source or producer for each aggregate.
- E. Mockups: Furnish cast stone for installation in mockups specified in Section 042000 "Unit Masonry."

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Coordinate delivery of cast stone with unit masonry work to avoid delaying the Work and to minimize the need for on-site storage.
- B. Pack, handle, and ship cast stone units in suitable packs or pallets.
 - 1. Lift with wide-belt slings; do not use wire rope or ropes that might cause staining. Move cast stone units, if required, using dollies with wood supports.

2. Store cast stone units on wood skids or pallets with nonstaining, waterproof covers, securely tied. Arrange to distribute weight evenly and to prevent damage to units. Ventilate under covers to prevent condensation.
- C. Store cementitious materials on elevated platforms, under cover, and in a dry location. Do not use cementitious materials that have become damp.
- D. Store mortar aggregates where grading and other required characteristics can be maintained and contamination can be avoided.

1.7 PROJECT CONDITIONS

- A. Cold-Weather Requirements: Do not use frozen materials or materials mixed or coated with ice or frost. Do not build on frozen substrates. Comply with cold-weather construction requirements in ACI 530.1/ASCE 6/TMS 602.
 1. Cold-Weather Cleaning: Use liquid cleaning methods only when air temperature is 40 deg F (4 deg C) and above and will remain so until cast stone has dried, but no fewer than seven days after completing cleaning.
- B. Hot-Weather Requirements: Comply with hot-weather construction requirements in ACI 530.1/ASCE 6/TMS 602.

PART 2 PRODUCTS

2.1 CAST STONE MATERIALS

- A. General: Comply with ASTM C1364 and the following:
- B. Reinforcement: Deformed steel bars complying with ASTM A615/A615M, Grade 60 (Grade 420). Use galvanized or epoxy-coated reinforcement when covered with less than 1-1/2 inches (38 mm) of cast stone material.
 1. Epoxy Coating: ASTM A775/A775M.
 2. Galvanized Coating: ASTM A767/A767M.
- C. Embedded Anchors and Other Inserts: Fabricated from stainless steel complying with ASTM A240/A240M, ASTM A 276, or ASTM A 666, Type 304.

2.2 CAST STONE UNITS

- A. Provide cast stone units complying with ASTM C1364 using either the vibrant dry tamp or wet-cast method.
 1. Provide units that are resistant to freezing and thawing as determined by laboratory testing according to ASTM C 666/C 666M, Procedure A, as modified by ASTM C1364.
- B. Fabricate units with sharp arris and accurately reproduced details, with indicated texture on all exposed surfaces unless otherwise indicated.
 1. Slope exposed horizontal surfaces 1:12 to drain unless otherwise indicated.
 2. Provide raised fillets at backs of sills and at ends indicated to be built into jambs.
 3. Provide drips on projecting elements unless otherwise indicated.
- C. Fabrication Tolerances:
 1. Variation in Cross Section: Do not vary from indicated dimensions by more than 1/8 inch (3.18 mm).
 2. Variation in Length: Do not vary from indicated dimensions by more than 1/360 of the length of unit or 1/8 inch (3.18 mm), whichever is greater, but in no case by more than 1/4 inch (6.35 mm).
 3. Warp, Bow, and Twist: Not to exceed 1/360 of the length of unit or 1/8 inch (3.18 mm), whichever is greater.
 4. Location of Grooves, False Joints, Holes, Anchorages, and Similar Features: Do not vary from indicated position by more than 1/8 inch (3.18 mm) on formed surfaces of units and 3/8 inch (9.52 mm) on unformed surfaces.
- D. Cure units as follows:

1. Cure units in enclosed moist curing room at 95 to 100 percent relative humidity and temperature of 100 deg F (38 deg C) for 12 hours or 70 deg F (21 deg C) for 16 hours.
2. Keep units damp and continue curing to comply with one of the following:
 - a. No fewer than five days at mean daily temperature of 70 deg F (21 deg C) or above.
 - b. No fewer than six days at mean daily temperature of 60 deg F (16 deg C) or above.
 - c. No fewer than seven days at mean daily temperature of 50 deg F (10 deg C) or above.
 - d. No fewer than eight days at mean daily temperature of 45 deg F (7 deg C) or above.
- E. Acid etch units after curing to remove cement film from surfaces to be exposed to view.
- F. Colors and Textures: As selected by Architect from manufacturer's full range.

2.3 MORTAR MATERIALS

- A. Provide mortar materials that comply with Section 042000 "Unit Masonry."

2.4 ACCESSORIES

- A. Anchors: Type and size recommended by manufacturer for conditions indicated, fabricated from Type 304 stainless steel complying with ASTM A240/A240M, ASTM A 276, or ASTM A 666.
- B. Dowels: 1/2-inch- (12-mm-) diameter, round bars, fabricated from Type 304 stainless steel complying with ASTM A240/A240M, ASTM A 276, or ASTM A 666.

2.5 MORTAR MIXES

- A. Comply with requirements in Section 042000 "Unit Masonry" for mortar mixes.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 SETTING CAST STONE IN MORTAR

- A. Install cast stone units to comply with requirements in Section 042000 "Unit Masonry."
- B. Set cast stone as indicated on Drawings. Set units accurately in locations indicated with edges and faces aligned according to established relationships and indicated tolerances.
 1. Install anchors, supports, fasteners, and other attachments indicated or necessary to secure units in place.
 2. Coordinate installation of cast stone with installation of flashing specified in other Sections.
- C. Wet joint surfaces thoroughly before applying mortar or setting in mortar.
- D. Set units in full bed of mortar with full head joints unless otherwise indicated.
 1. Set units with joints 1/4 to 3/8 inch (6 to 10 mm) wide unless otherwise indicated.
 2. Build anchors and ties into mortar joints as units are set.
 3. Fill dowel holes and anchor slots with mortar.
 4. Fill collar joints solid as units are set.
 5. Build concealed flashing into mortar joints as units are set.
- E. Tool exposed joints slightly concave when thumbprint hard, using a jointer larger than joint thickness unless otherwise indicated.
- F. Provide sealant joints at copings and other horizontal surfaces, at expansion, control, and pressure-relieving joints, and at locations indicated.
 1. Keep joints free of mortar and other rigid materials.
 2. Build in compressible foam-plastic joint fillers where indicated.

3. Form joint of width indicated, but not less than 3/8 inch (9.52 mm).
4. Prime cast stone surfaces to receive sealant and install compressible backer rod in joints before applying sealant unless otherwise indicated.
5. Prepare and apply sealant of type and at locations indicated to comply with applicable requirements in Section 079200 "Joint Sealants."

3.3 INSTALLATION TOLERANCES

- A. Variation from Plumb: Do not exceed 1/8 inch (3.18 mm) in 10 feet (304.8 cm), 1/4 inch (6.35 mm) in 20 feet (609.6 cm), or 1/2 inch (12.7 mm) maximum.
- B. Variation from Level: Do not exceed 1/8 inch (3.18 mm) in 10 feet (304.8 cm), 1/4 inch (6.35 mm) in 20 feet (609.6 cm), or 1/2 inch (12.7 mm) maximum.
- C. Variation in Joint Width: Do not vary joint thickness more than 1/8 inch (3.18 mm) in 36 inches (914.4 mm) or one-fourth of nominal joint width, whichever is less.
- D. Variation in Plane between Adjacent Surfaces (Lipping): Do not vary from flush alignment with adjacent units or adjacent surfaces indicated to be flush with units by more than 1/16 inch (1.59 mm), except where variation is due to warpage of units within tolerances specified.

3.4 ADJUSTING AND CLEANING

- A. Remove and replace stained and otherwise damaged units and units not matching approved Samples. Cast stone may be repaired if methods and results are approved by Architect.
- B. Replace units in a manner that results in cast stone matching approved Samples, complying with other requirements, and showing no evidence of replacement.
- C. In-Progress Cleaning: Clean cast stone as work progresses.
 1. Remove mortar fins and smears before tooling joints.
 2. Remove excess sealant immediately, including spills, smears, and spatter.
- D. Final Cleaning: After mortar is thoroughly set and cured, clean exposed cast stone as follows:
 1. Remove large mortar particles by hand with wooden paddles and nonmetallic scrape hoes or chisels.
 2. Test cleaning methods on sample; leave one sample uncleaned for comparison purposes. Obtain Architect's approval of sample cleaning before proceeding with cleaning of cast stone.
 3. Protect adjacent surfaces from contact with cleaner by covering them with liquid strippable masking agent or polyethylene film and waterproof masking tape.
 4. Wet surfaces with water before applying cleaners; remove cleaners promptly by rinsing thoroughly with clear water.
 5. Clean cast stone by bucket-and-brush hand-cleaning method described in BIA Technical Notes 20.

END OF SECTION 047200