

## SECTION 081113 - HOLLOW METAL DOORS AND FRAMES

### PART 1 GENERAL

#### 1.1 SECTION INCLUDES

- A. Non-fire-rated hollow metal doors and frames.
- B. Hollow metal frames for wood doors.
- C. Fire-rated hollow metal doors and frames.
- D. Thermally insulated hollow metal doors with frames.
- E. Hollow metal borrowed lites glazing frames.

#### 1.2 RELATED REQUIREMENTS

- A. Section 087100 - Door Hardware.
- B. Section 088000 - Glazing: Glass for doors and borrowed lites.
- C. Section 099113 - Exterior Painting: Field painting.
- D. Section 099123 - Interior Painting: Field painting.

#### 1.3 ABBREVIATIONS AND ACRONYMS

- A. ANSI: American National Standards Institute.
- B. ASCE: American Society of Civil Engineers.
- C. HMMA: Hollow Metal Manufacturers Association.
- D. NAAMM: National Association of Architectural Metal Manufacturers.
- E. NFPA: National Fire Protection Association.
- F. SCIF: Sensitive Compartmented Information Facility.
- G. UL: Underwriters Laboratories.

#### 1.4 REFERENCE STANDARDS

- A. ADA Standards - 2010 ADA Standards for Accessible Design.
- B. ANSI/SDI A250.4 - Test Procedure and Acceptance Criteria for Physical Endurance for Steel Doors, Frames and Frame Anchors.
- C. ANSI/SDI A250.6 - Recommended Practice for Hardware Reinforcing on Standard Steel Doors and Frames.

- D. ANSI/SDI A250.8 - Specifications for Standard Steel Doors and Frames (SDI-100).
- E. ANSI/SDI A250.10 - Test Procedure and Acceptance Criteria for Prime Painted Steel Surfaces for Steel Doors and Frames.
- F. ASTM A653/A653M - Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.
- G. ASTM A1008/A1008M - Standard Specification for Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, Required Hardness, Solution Hardened, and Bake Hardenable.
- H. ASTM A1011/A1011M - Standard Specification for Steel, Sheet and Strip, Hot-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, and Ultra-High Strength.
- I. BHMA A156.115 - Hardware Preparation in Steel Doors and Frames.
- J. ICC A117.1 - Accessible and Usable Buildings and Facilities.
- K. ITS (DIR) - Directory of Listed Products.
- L. NAAMM HMMA 805 - Recommended Selection and Usage Guide for Hollow Metal Doors and Frames.
- M. NAAMM HMMA 830 - Hardware Selection for Hollow Metal Doors and Frames.
- N. NAAMM HMMA 831 - Hardware Locations for Hollow Metal Doors and Frames.
- O. NAAMM HMMA 840 - Guide Specifications for Receipt, Storage and Installation of Hollow Metal Doors and Frames.
- P. NAAMM HMMA 850 - Fire-Rated Hollow Metal Doors and Frames.
- Q. NAAMM HMMA 860 - Guide Specifications for Hollow Metal Doors and Frames.
- R. NAAMM HMMA 861 - Guide Specifications for Commercial Hollow Metal Doors and Frames.
- S. NFPA 80 - Standard for Fire Doors and Other Opening Protectives.
- T. NFPA 105 - Standard for Smoke Door Assemblies and Other Opening Protectives.
- U. NFPA 252 - Standard Methods of Fire Tests of Door Assemblies.
- V. SDI 117 - Manufacturing Tolerances for Standard Steel Doors and Frames.
- W. UL (DIR) - Online Certifications Directory.
- X. UL 10C - Standard for Positive Pressure Fire Tests of Door Assemblies.
- Y. UL 1784 - Standard for Air Leakage Tests of Door Assemblies.

#### 1.5 SUBMITTALS

- A. See Section 013300 - Submittal Procedures for submittal procedures.

- B. Product Data: Materials and details of design and construction, hardware locations, reinforcement type and locations, anchorage and fastening methods, and finishes.
- C. Shop Drawings: Details of each opening, showing elevations, glazing, frame profiles, and any indicated finish requirements.

## 1.6 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in manufacturing products specified in this section, with not less than three years experience.
- B. Installer Qualifications: Company specializing in performing work of the type specified and with at least three years of experience.

## 1.7 DELIVERY, STORAGE, AND HANDLING

- A. Comply with NAAMM HMMA 840 or ANSI/SDI A250.8 (SDI-100) in accordance with specified requirements.
- B. Protect with resilient packaging; avoid humidity build-up under coverings; prevent corrosion and adverse effects on factory applied painted finish.

## PART 2 PRODUCTS

### 2.1 MANUFACTURERS

- A. Hollow Metal Doors and Frames:
  - 1. Ceco Door, an Assa Abloy Group company: [www.assaabloydss.com](http://www.assaabloydss.com).
  - 2. Curries, an Assa Abloy Group company: [www.assaabloydss.com](http://www.assaabloydss.com).
  - 3. Steelcraft, an Allegion brand: [www.allegion.com](http://www.allegion.com).
  - 4. Substitutions: See Section 016000 - Product Requirements.

### 2.2 PERFORMANCE REQUIREMENTS

- A. Requirements for Hollow Metal Doors and Frames:
  - 1. Steel Sheet: Comply with one or more of the following requirements; galvanized steel complying with ASTM A653/A653M, cold-rolled steel complying with ASTM A1008/A1008M, or hot-rolled pickled and oiled (HRPO) steel complying with ASTM A1011/A1011M, commercial steel (CS) Type B, for each.
  - 2. Accessibility: Comply with ICC A117.1 and ADA Standards.
  - 3. Exterior Door Top Closures: Flush end closure channel, with top and door faces aligned.
  - 4. Door Edge Profile: Manufacturers standard for application indicated.
  - 5. Typical Door Face Sheets: Flush.
  - 6. Glazed Lights: Non-removable stops on non-secure side; sizes and configurations as indicated on drawings. Style: Manufacturer's standard.
  - 7. Hardware Preparations, Selections and Locations: Comply with NAAMM HMMA 830 and NAAMM HMMA 831 or BHMA A156.115 and ANSI/SDI A250.8 (SDI-100) in accordance with specified requirements.
  - 8. Zinc Coating for Typical Interior and/or Exterior Locations: Provide metal components zinc-coated (galvanized) and/or zinc-iron alloy-coated (galvanized) by the hot-dip

process in accordance with ASTM A653/A653M, with manufacturer's standard coating thickness, unless noted otherwise for specific hollow metal doors and frames.

- a. Based on NAAMM HMMA Custom Guidelines: Provide at least A25/ZF75 (galvannealed) for interior applications, and at least A60/ZF180 (galvannealed) or G60/Z180 (galvanized) for corrosive locations.
- B. Combined Requirements: If a particular door and frame unit is indicated to comply with more than one type of requirement, comply with the specified requirements for each type; for instance, an exterior door that is also indicated as being sound-rated must comply with the requirements specified for exterior doors and for sound-rated doors; where two requirements conflict, comply with the most stringent.

## 2.3 HOLLOW METAL DOORS

- A. Door Finish: Factory primed and field finished.
- B. Exterior Doors: Thermally insulated.
  1. Based on NAAMM HMMA Custom Guidelines:
    - a. Comply with guidelines of NAAMM HMMA 860 for Hollow Metal Doors and Frames.
    - b. Performance Level 3 - Heavy Duty, in accordance with NAAMM HMMA 805.
    - c. Physical Performance Level A, 1,000,000 cycles; in accordance with ANSI/SDI A250.4.
    - d. Door Face Metal Thickness: 14 gauge, 0.067 inch, minimum.
    - e. Zinc Coating: G90/Z275 galvanized coating; ASTM A653/A653M.
  2. Door Core Material: Manufacturers standard core material/construction and in compliance with requirements.
  3. Door Thickness: 1-3/4 inches, nominal.
  4. Weatherstripping: Refer to Section 087100.
- C. Interior Doors, Non-Fire-Rated:
  1. Based on NAAMM HMMA Custom Guidelines:
    - a. Comply with guidelines of NAAMM HMMA 860 for Hollow Metal Doors and Frames.
    - b. Performance Level 3 - Heavy Duty, in accordance with NAAMM HMMA 805.
    - c. Physical Performance Level A, 1,000,000 cycles; in accordance with ANSI/SDI A250.4.
    - d. Door Face Metal Thickness: 14 gauge, 0.067 inch, minimum.
    - e. Zinc Coating: G90/Z275 galvanized coating; ASTM A653/A653M.
  2. Door Thickness: 1-3/4 inches, nominal.
- D. Fire-Rated Doors:
  1. Based on NAAMM HMMA Custom Guidelines: Comply with NAAMM HMMA 850 requirements for fire-rated doors.
    - a. Comply with guidelines of NAAMM HMMA 860 for Hollow Metal Doors and Frames.
    - b. Performance Level 3 - Heavy Duty, in accordance with NAAMM HMMA 805.
    - c. Physical Performance Level A, 1,000,000 cycles; in accordance with ANSI/SDI A250.4.
    - d. Door Face Metal Thickness: 14 gauge, 0.067 inch, minimum.

- e. Zinc Coating: G90/Z275 galvanized coating; ASTM A653/A653M.
2. Fire Rating: As indicated on Door Schedule, tested in accordance with UL 10C and NFPA 252 ("positive pressure fire tests").
3. Provide units listed and labeled by UL (DIR) or ITS (DIR).
  - a. Attach fire rating label to each fire rated unit.
4. Smoke and Draft Control Doors: Self-closing or automatic closing doors in accordance with NFPA 80 and NFPA 105, with fire-resistance-rated wall construction rated the same or greater than the fire-rated doors, and the following;
  - a. Maximum Air Leakage: 3.0 cfm/sq ft of door opening at 0.10 inch w.g. pressure, when tested in accordance with UL 1784 at both ambient and elevated temperatures.
  - b. Gasketing: Provide gasketing or edge sealing as necessary to achieve leakage limit.
  - c. Label: Include the "S" label on fire-rating label of door.
5. Door Core Material: Manufacturers standard core material/construction in compliance with requirements.
6. Door Thickness: 1-3/4 inches, nominal.

## 2.4 HOLLOW METAL FRAMES

- A. Comply with standards and/or custom guidelines as indicated for corresponding door in accordance with applicable door frame requirements.
- B. Frame Finish: Factory primed and field finished.
- C. Exterior Door Frames: Full profile/continuously welded type.
  1. Galvanizing: Components hot-dipped zinc-iron alloy-coated (galvannealed) in accordance with ASTM A653/A653M, with A40/ZF120 coating.
  2. Frame Metal Thickness: 12 gauge, 0.093 inch, minimum.
  3. Weatherstripping: Separate, see Section 087100.
- D. Interior Door Frames, Non-Fire Rated: Full profile/continuously welded type.
  1. Frame Metal Thickness: 12 gauge, 0.093 inch, minimum.
- E. Door Frames, Fire-Rated: Full profile/continuously welded type.
  1. Fire Rating: Same as door, labeled.
  2. Frame Metal Thickness: 12 gauge, 0.093 inch, minimum.
- F. Frames for Wood Doors: Comply with frame requirements in accordance with corresponding door.
- G. Borrowed Lites Glazing Frames: Construction and face dimensions to match door frames, and as indicated on drawings.
- H. Transom Bars: Fixed, of profile same as jamb and head.
- I. Frames Wider than 48 inches: Reinforce with steel channel fitted tightly into frame head, flush with top.

## 2.5 FINISHES

- A. Primer: Rust-inhibiting, complying with ANSI/SDI A250.10, door manufacturer's standard.

- B. Fire-Rated Frames: Comply with fire rating requirements indicated.

## 2.6 ACCESSORIES

- A. Glazing: As specified in Section 088000, factory installed.
- B. Removable Stops: Formed sheet steel, shape as indicated on drawings, mitered or butted corners; prepared for countersink style tamper proof screws.
- C. Mechanical Fasteners for Concealed Metal-to-Metal Connections: Self-drilling, self-tapping, steel with electroplated zinc finish.
- D. Silencers: Resilient rubber, fitted into drilled hole; provide three on strike side of single door, three on center mullion of pairs, and two on head of pairs without center mullions.
- E. Temporary Frame Spreaders: Provide for factory- or shop-assembled frames.

## PART 3 EXECUTION

### 3.1 EXAMINATION

- A. Verify existing conditions before starting work.
- B. Verify that opening sizes and tolerances are acceptable.
- C. Verify that finished walls are in plane to ensure proper door alignment.

### 3.2 INSTALLATION

- A. Install doors and frames in accordance with manufacturer's instructions and related requirements of specified door and frame standards or custom guidelines indicated.
- B. Install fire rated units in accordance with NFPA 80.
- C. Coordinate frame anchor placement with wall construction.
- D. Install door hardware as specified in Section 087100.
  - 1. Comply with recommended practice for hardware placement of doors and frames in accordance with ANSI/SDI A250.6 or NAAMM HMMA 861.
- E. Comply with glazing installation requirements of Section 088000.
- F. Coordinate installation of electrical connections to electrical hardware items.
- G. Touch up damaged factory finishes.

### 3.3 TOLERANCES

- A. Clearances Between Door and Frame: Comply with related requirements of specified frame standards or custom guidelines indicated in accordance with SDI 117 or NAAMM HMMA 861.
- B. Maximum Diagonal Distortion: 1/16 inch measured with straight edge, corner to corner.

NCWSA Office Addition – 100% Design  
Wendel Project No. 616202

3.4 ADJUSTING

- A. Adjust for smooth and balanced door movement.

END OF SECTION 081113