

SECTION 081416 - FLUSH WOOD DOORS

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Flush wood doors; flush and flush glazed configuration; fire-rated and non-rated.

1.2 RELATED REQUIREMENTS

- A. Section 081113 - Hollow Metal Doors and Frames.
- B. Section 087100 - Door Hardware.
- C. Section 088000 - Glazing.

1.3 REFERENCE STANDARDS

- A. AWI (QCP) - Quality Certification Program.
- B. AWI/AWMAC/WI (AWS) - Architectural Woodwork Standards, 2nd Edition.
- C. AWMAC/WI (NAAWS) - North American Architectural Woodwork Standards.
- D. NFPA 80 - Standard for Fire Doors and Other Opening Protectives.
- E. UL 10C - Standard for Positive Pressure Fire Tests of Door Assemblies.

1.4 SUBMITTALS

- A. See Section 013300 - Submittal Procedures for submittal procedures.
- B. Product Data: Indicate door core materials and construction; veneer species, type and characteristics.
- C. Shop Drawings: Show doors and frames, elevations, sizes, types, swings, undercuts, beveling, blocking for hardware, factory machining, factory finishing, cutouts for glazing and other details.
 - 1. Provide information as required by AWI/AWMAC/WI (AWS) or AWMAC/WI (NAAWS).
- D. Samples: Submit two samples of door veneer, 4 by 4 inches in size illustrating wood grain, stain color, and sheen.
- E. Certificate: Submit labels and certificates required by quality assurance and quality control programs.
- F. Warranty, executed in Owner's name.

1.5 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in manufacturing the products specified in this section, with not less than three years of experience.
 - 1. Accredited participant in the specified certification program prior to the commencement of fabrication and throughout the duration of the project.
- B. Installer Qualifications: Company specializing in performing work of the type specified in this section, with not less than three years of experience.
- C. Woodwork Quality Assurance Program:
 - 1. Comply with AWI (QCP) woodwork association quality assurance service/program in accordance with requirements for work specified in this section; www.awiqcp.org/#sle.
 - 2. Provide labels indicating that the installed work complies with AWI/AWMAC/WI (AWS) or AWMAC/WI (NAAWS) requirements for grade or grades specified.
 - 3. Provide designated labels on shop drawings as required by quality assurance program.
 - 4. Provide designated labels on installed products as required by quality assurance program.
 - 5. Submit documentation upon completion of installation that verifies this work is in compliance with specified requirements.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Package, deliver and store doors in accordance with specified quality standard.
- B. Accept doors on site in manufacturer's packaging, and inspect for damage.
- C. Protect doors with resilient packaging sealed with heat shrunk plastic; do not store in damp or wet areas or areas where sunlight might bleach veneer; seal top and bottom edges with tinted sealer if stored more than one week, and break seal on site to permit ventilation.

1.7 WARRANTY

- A. See Section 017700 - Closeout Procedures for additional warranty requirements.
- B. Manufacturer Warranty: Provide manufacturer's warranty on interior doors for the life of the installation. Complete forms in Owner's name and register with manufacturer.
 - 1. Include coverage for delamination of veneer, warping beyond specified installation tolerances, defective materials, and telegraphing core construction.

PART 2 PRODUCTS

2.1 MANUFACTURERS

- A. Wood Veneer Faced Doors:
 - 1. Basis of Design: VT Industries, Inc.: www.vtindustries.com.
 - 2. Masonite Architectural: www.architectural.masonite.com.
 - 3. Oshkosh Door Company: www.oshkoshdoor.com
 - 4. Substitutions: See Section 016000 - Product Requirements.

2.2 DOORS AND PANELS

- A. Doors:

1. Quality Standard: Custom Grade, Heavy Duty performance, in accordance with AWI/AWMAC/WI (AWS), unless noted otherwise.
 2. Wood Veneer Faced Doors: 5-ply unless otherwise indicated.
- B. Interior Doors: 1-3/4 inches thick unless otherwise indicated; flush construction.
1. Provide solid core doors at each location.
 2. Fire Rated Doors: Tested to ratings indicated on drawings in accordance with UL 10C - Positive Pressure; Underwriters Laboratories Inc (UL) or Intertek/Warnock Hersey (WHI) labeled without any visible seals when door is closed.
 3. Wood veneer facing with factory transparent finish.

2.3 DOOR AND PANEL CORES

- A. Non-Rated Solid Core Doors: Type particleboard core (PC), plies and faces as indicated.
- B. Fire-Rated Doors: Mineral core type, with fire resistant composite core (FD), plies and faces as indicated above; with core blocking as required to provide adequate anchorage of hardware without through-bolting.

2.4 DOOR FACINGS

- A. Veneer Facing for Transparent Finish: White oak, HPVA Grade A, plain sliced (flat cut), with book match between leaves of veneer, center balance match of spliced veneer leaves assembled on door or panel face.
1. Vertical Edges: Same species as face veneer.
- B. Facing Adhesive: Type I - waterproof.

2.5 DOOR CONSTRUCTION

- A. Fabricate doors in accordance with door quality standard specified.
- B. Cores Constructed with stiles and rails:
1. Provide solid blocks at lock edge and top of door for closer for hardware reinforcement.
 2. Provide solid blocking for other throughbolted hardware.
- C. Glazed Openings: Non-removable stops on non-secure side; sizes and configurations as indicated on drawings.
- D. Factory machine doors for hardware other than surface-mounted hardware, in accordance with hardware requirements and dimensions.
- E. Factory fit doors for frame opening dimensions identified on shop drawings, with edge clearances in accordance with specified quality standard.
- F. Provide edge clearances in accordance with the quality standard specified.

2.6 FINISHES - WOOD VENEER DOORS

- A. Finish work in accordance with AWI/AWMAC/WI (AWS) or AWMAC/WI (NAAWS), Section 5 - Finishing for grade specified and as follows:
1. Transparent:

- a. System - 5, Varnish, Conversion.
 - b. Stain: As selected by Architect from manufacturer's full range.
 - c. Sheen: Satin.
- B. Factory finish doors in accordance with approved sample.
- C. Seal door top edge with color sealer to match door facing.

2.7 ACCESSORIES

- A. Hollow Metal Door Frames: See Section 081113.
- B. Door Window Frames: Door window frames with glazing securely fastened within door opening.
- C. Glazing: See Section 088000.
- D. Glazing Stops: Wood, of same species as door facing, butted corners; prepared for countersink style tamper proof screws.
- E. Door Hardware: See Section 087100.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Verify existing conditions before starting work.
- B. Verify that opening sizes and tolerances are acceptable.
- C. Do not install doors in frame openings that are not plumb or are out-of-tolerance for size or alignment.

3.2 INSTALLATION

- A. Install doors in accordance with manufacturer's instructions and specified quality standard.
- 1. Install fire-rated doors in accordance with NFPA 80 requirements.
- B. Factory-Finished Doors: Do not field cut or trim; if fit or clearance is not correct, replace door.
- C. Use machine tools to cut or drill for hardware.
- D. Coordinate installation of doors with installation of frames and hardware.
- E. Coordinate installation of glazing.

3.3 TOLERANCES

- A. Comply with specified quality standard for fit and clearance tolerances.
- B. Comply with specified quality standard for telegraphing, warp, and squareness.

3.4 ADJUSTING

- A. Adjust doors for smooth and balanced door movement.
- B. Adjust closers for full closure.

END OF SECTION 081416