

SECTION 042613 - MASONRY VENEER

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Concrete block.
- B. Clay facing brick.
- C. Mortar.
- D. Reinforcement and anchorage.
- E. Flashings.
- F. Installation of lintels.
- G. Accessories.

1.2 RELATED REQUIREMENTS

- A. Section 055000 - Metal Fabrications: Loose steel lintels.
- B. Section 079200 - Joint Sealants: Sealing control and expansion joints.

1.3 REFERENCE STANDARDS

- A. ASTM A153/A153M - Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware.
- B. ASTM A641/A641M - Standard Specification for Zinc-Coated (Galvanized) Carbon Steel Wire.
- C. ASTM A951/A951M - Standard Specification for Steel Wire for Masonry Joint Reinforcement.
- D. ASTM A1064/A1064M - Standard Specification for Carbon-Steel Wire and Welded Wire Reinforcement, Plain and Deformed, for Concrete.
- E. ASTM C90 - Standard Specification for Dry-Cast Loadbearing Concrete Masonry Units.
- F. ASTM C129 - Standard Specification for Dry-Cast Nonloadbearing Concrete Masonry Units.
- G. ASTM C150/C150M - Standard Specification for Portland Cement.
- H. ASTM C207 - Standard Specification for Hydrated Lime for Masonry Purposes.
- I. ASTM C216 - Standard Specification for Facing Brick (Solid Masonry Units Made from Clay or Shale).
- J. ASTM C270 - Standard Specification for Mortar for Unit Masonry.

- K. ASTM C979/C979M - Standard Specification for Pigments for Integrally Colored Concrete.
- L. BIA Technical Notes No. 28B - Brick Veneer/Cold-Formed Steel Framed Walls.
- M. BIA Technical Notes No. 7 - Water Penetration Resistance – Design and Detailing.
- N. BIA Technical Notes No. 46 - Maintenance of Brick Masonry.

1.4 ADMINISTRATIVE REQUIREMENTS

- A. Preinstallation Meeting: Convene one week before starting work of this section.

1.5 SUBMITTALS

- A. See Section 013300 - Submittal Procedures for submittal procedures.
- B. Product Data: Provide data for masonry units, fabricated wire reinforcement, and mortar.
- C. Samples: Submit four samples of facing brick units to illustrate color, texture, and extremes of color range.
- D. Manufacturer's Certificate: Certify that masonry units meet or exceed specified requirements.

1.6 QUALITY ASSURANCE

- A. Comply with provisions of TMS 402/602, except where exceeded by requirements of Contract Documents.
- B. Manufacturer Qualifications: Company specializing in manufacturing the type of products specified in this section with minimum three years of documented experience.
- C. Installer Qualifications: Company specializing in performing work of the type specified and with at least three years of documented experience.

1.7 MOCK-UP

- A. Construct a masonry wall as a mock-up panel sized 8 feet long by 6 feet high; include mortar and accessories and structural backup in mock-up.
- B. Locate where directed.
- C. Mock-up may remain as part of the Work.

1.8 DELIVERY, STORAGE, AND HANDLING

- A. Deliver, handle, and store masonry units by means that will prevent mechanical damage and contamination by other materials.

1.9 FIELD CONDITIONS

- A. Maintain materials and surrounding air temperature to minimum 40 degrees F prior to, during, and 48 hours after completion of masonry work.

- B. Maintain materials and surrounding air temperature to maximum 90 degrees F prior to, during, and 48 hours after completion of masonry work.

PART 2 PRODUCTS

2.1 CONCRETE MASONRY UNITS

- A. Split-Face Concrete Block: Comply with referenced standards and as follows:
 - 1. Size: Standard units with nominal face dimensions of 16 by 8 inches and nominal depths as indicated on drawings for specific locations.
 - 2. Special Shapes: Provide non-standard blocks configured for corners.
 - a. Provide square-edged units for outside corners.
 - 3. Non-Loadbearing Units: ASTM C129.
 - a. Hollow block.
 - b. Lightweight.
- B. Standard Concrete Block: Comply with referenced standards and as follows:
 - 1. Size: Standard units with nominal face dimensions of 16 by 8 inches and nominal depths as indicated on drawings for specific locations.
 - 2. With integral water repellant.
 - 3. Load-Bearing Units: ASTM C90, normal weight.
 - a. Hollow block.
 - b. Exposed Faces: Manufacturer's standard color and texture where indicated.

2.2 BRICK UNITS

- A. Facing Brick: ASTM C216, Type FBS Smooth, Grade SW.
 - 1. Color and texture to match existing.
 - 2. Nominal Size: Modular.
 - 3. Special Shapes: Molded units as required by conditions indicated, unless standard units can be sawn to produce equivalent effect.

2.3 MORTAR MATERIALS

- A. Portland Cement: ASTM C150/C150M, Type I; color as required to produce approved color sample.
- B. Hydrated Lime: ASTM C207, Type S.
- C. Pigments for Colored Mortar: Pure, concentrated mineral pigments specifically intended for mixing into mortar and complying with ASTM C979/C979M.
 - 1. Color(s): As indicated on drawings.
 - 2. Manufacturers:
 - a. Substitutions: See Section 016000 - Product Requirements.
- D. Water: Clean and potable.
- E. Moisture-Resistant Admixture: Water repellent compound designed to reduce capillarity.
 - 1. Substitutions: See Section 016000 - Product Requirements.

2.4 REINFORCEMENT AND ANCHORAGE

- A. Joint Reinforcement Type: Use ladder type joint reinforcement where vertical reinforcement is involved and truss type elsewhere, unless otherwise indicated.
- B. Joint Reinforcement Standard: ASTM A951/A951M.
 - 1. Type: Truss or ladder.
 - 2. Material: ASTM A1064/A1064M steel wire, mill galvanized to ASTM A641/A641M Class 3.
 - 3. Size: 0.1483 inch side rods with 0.1483 inch cross rods; width as required to provide not less than 5/8 inch of mortar coverage on each exposure.
 - 4. Manufacturers:
 - a. Blok-Lok Limited: www.blok-lok.com/#sle.
 - b. Hohmann & Barnard, Inc: www.h-b.com/#sle.
 - c. WIRE-BOND: www.wirebond.com/#sle.
 - d. Substitutions: See Section 016000 - Product Requirements.
- C. Masonry Veneer Anchors: 2-piece anchors that permit differential movement between masonry veneer and structural backup, hot dip galvanized to ASTM A 153/A 153M, Class B.
 - 1. Anchor plates: Not less than 0.075 inch thick, designed for fastening to structural backup through sheathing by two fasteners; provide design with legs that penetrate sheathing and insulation to provide positive anchorage.
 - 2. Wire ties: Manufacturer's standard shape, 0.1875 inch thick.
 - 3. Vertical adjustment: Not less than 3-1/2 inches.
 - 4. Manufacturers:
 - a. Blok-Lok Limited: www.blok-lok.com/#sle.
 - b. Hohmann & Barnard, Inc: www.h-b.com/#sle.
 - c. WIRE-BOND: www.wirebond.com/#sle.
 - d. Substitutions: See Section 016000 - Product Requirements.

2.5 FLASHINGS

- A. Metal Flashing Materials:
 - 1. Prefabricated Metal Flashing: Smooth fabricated 12 oz/sq ft stainless steel (type 304) flashing for thru-wall conditions.
 - a. Manufacturers:
 - 1) Hohmann & Barnard, Inc: www.h-b.com/#sle.
 - 2) WIRE-BOND: www.wirebond.com/#sle.
 - 3) Substitutions: See Section 016000 - Product Requirements.

2.6 ACCESSORIES

- A. Preformed Control Joints: Neoprene material. Provide with corner and tee accessories, fused joints.
 - 1. Manufacturers:
 - a. Blok-Lok Limited: www.blok-lok.com/#sle.
 - b. Hohmann & Barnard, Inc: www.h-b.com/#sle.
 - c. WIRE-BOND: www.wirebond.com/#sle.
 - d. Substitutions: See Section 016000 - Product Requirements.

- B. Weeps:
 - 1. Type: Cotton cord.
 - 2. Manufacturers:
 - a. All Gear, Inc: www.allgearinc.com.
 - b. American Cord & Webbing: www.acw1.com.
 - c. Substitutions: See Section 016000 - Product Requirements.
- C. Cavity Mortar Control: Semi-rigid polyethylene or polyester mesh panels, sized to thickness of wall cavity, and designed to prevent mortar droppings from clogging weeps and cavity vents and allow proper cavity drainage.
 - 1. Mortar Diverter: Panels installed at flashing locations.
 - a. Manufacturers:
 - 1) CavClear, a Division of Archovations Inc; Masonry Mat: www.cavclear.com/#sle.
 - 2) Mortar Net Solutions; MortarNet: www.mortarnet.com/#sle.
 - 3) Substitutions: See Section 016000 - Product Requirements.
- D. Cleaning Solution: Non-acidic, not harmful to masonry work or adjacent materials.

2.7 MORTAR MIXING

- A. Mortar for Unit Masonry: ASTM C270, Proportion Specification.
 - 1. Masonry below grade and in contact with earth; Type S.
 - 2. Exterior, non-loadbearing masonry; Type N.
- B. Colored Mortar: Proportion selected pigments and other ingredients to match Architect's sample, without exceeding manufacturer's recommended pigment-to-cement ratio.
- C. Mixing: Use mechanical batch mixer and comply with referenced standards.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Verify that field conditions are acceptable and are ready to receive masonry.
- B. Verify that related items provided under other sections are properly sized and located.
- C. Verify that built-in items are in proper location, and ready for roughing into masonry work.

3.2 COURSING

- A. Establish lines, levels, and coursing indicated. Protect from displacement.
- B. Maintain masonry courses to uniform dimension. Form vertical and horizontal joints of uniform thickness.
- C. Concrete Masonry Units:
 - 1. Bond: Running.
 - 2. Coursing: One unit and one mortar joint to equal 8 inches.
 - 3. Mortar Joints: Concave.

- D. Brick Units:
 - 1. Bond: Running.
 - 2. Coursing: Three units and three mortar joints to equal 8 inches.
 - 3. Mortar Joints: Concave.

3.3 PLACING AND BONDING

- A. Lay solid masonry units in full bed of mortar, with full head joints, uniformly jointed with other work.
- B. Lay hollow masonry units with face shell bedding on head and bed joints.
- C. Buttering corners of joints or excessive furrowing of mortar joints is not permitted.
- D. Remove excess mortar as work progresses.
- E. Interlock intersections and external corners.
- F. Do not shift or tap masonry units after mortar has achieved initial set. Where adjustment must be made, remove mortar and replace.
- G. Perform job site cutting of masonry units with proper tools to provide straight, clean, unchipped edges. Prevent broken masonry unit corners or edges.
- H. Isolate top joint of masonry veneer from horizontal structural framing members or support angles with compressible joint filler.

3.4 WEEPS/CAVITY VENTS

- A. Install weeps in veneer walls at 24 inches on center horizontally on top of through-wall flashing above shelf angles and lintels and at bottom of walls.

3.5 CAVITY MORTAR CONTROL

- A. Do not permit mortar to drop or accumulate into cavity air space or to plug weep/cavity vents.
- B. For cavity walls, build inner wythe ahead of outer wythe to accommodate accessories.
- C. Install cavity mortar control panels continuously throughout full height of exterior masonry cavities during construction of exterior wythe, complying with manufacturer's installation instructions.
 - 1. Verify that airspace width is no more than 3/8 inch greater than panel thickness.
 - 2. Hold cavity mortar control panel tight to face wythe.
 - 3. Install horizontally between joint reinforcement.
 - 4. Stagger end joints in adjacent rows.
 - 5. Fit to perimeter construction and penetrations without voids.
- D. Install cavity mortar diverter at base of cavity and at other flashing locations as recommended by manufacturer to prevent mortar droppings from blocking weep/cavity vents.

3.6 REINFORCEMENT AND ANCHORAGE - MASONRY VENEER

- A. Install horizontal joint reinforcement 16 inches on center.
- B. Place masonry joint reinforcement in first and second horizontal joints above and below openings. Extend minimum 16 inches each side of opening.
- C. Place continuous joint reinforcement in first and second joint below top of walls.
- D. Embed longitudinal wires of joint reinforcement in mortar joint with at least 5/8 inch mortar cover on each side.
- E. Stud Back-Up: Secure veneer anchors to stud framed back-up and embed into masonry veneer at maximum 16 inches on center vertically and 24 inches on center horizontally. Place additional anchors at perimeter of openings and ends of panels, so maximum spacing of anchors is 8 inches on center.
- F. Reinforce joint corners and intersections with strap anchors 16 inches on center.

3.7 MASONRY FLASHINGS

- A. Whether or not specifically indicated, install masonry flashing to divert water to exterior at all locations where downward flow of water will be interrupted.
 - 1. Extend flashings full width at such interruptions and at least 6 inches, minimum, into adjacent masonry or turn up at least 1 inch, minimum, to form watertight pan at non-masonry construction.
 - 2. Remove or cover protrusions or sharp edges that could puncture flashings.
 - 3. Seal lapped ends and penetrations of flashing before covering with mortar.
- B. Terminate flashing up 8 inches minimum on vertical surface of backing:
 - 1. Install vertical leg of flashing behind water-resistive barrier sheet over backing.
 - 2. Install vertical leg of flashing over fluid-applied or self-adhered air/vapor barriers over backing or per manufacturer's directions.
 - 3. Terminate vertical leg of flashing into bed joint in masonry or reglet in concrete.
 - 4. Anchor vertical leg of flashing into backing with a termination bar and sealant.
 - 5. Apply cap bead of sealant on top edge of self-adhered flashing.
- C. Install flashing in accordance with manufacturer's instructions and BIA Technical Notes No. 7.
- D. Extend metal flashings through exterior face of masonry and terminate in an angled drip with hemmed edge. Install joint sealer below drip edge to prevent moisture migration under flashing.
- E. Lap end joints of flashings at least 6 inches, minimum, and seal watertight with flashing sealant/adhesive.

3.8 LINTELS

- A. Install loose steel lintels over openings.
- B. Maintain minimum 8 inch bearing on each side of opening.

3.9 CONTROL AND EXPANSION JOINTS

- A. Do not continue horizontal joint reinforcement through control or expansion joints.

- B. Install preformed control joint device in continuous lengths. Seal butt and corner joints in accordance with manufacturer's instructions.
- C. Size control joints as indicated on drawings; if not indicated, 3/8 inch wide and deep.
- D. Form expansion joint as detailed on drawings.

3.10 TOLERANCES

- A. Maximum Variation From Unit to Adjacent Unit: 1/16 inch.
- B. Maximum Variation from Plane of Wall: 1/4 inch in 10 ft and 1/2 inch in 20 ft or more.
- C. Maximum Variation from Plumb: 1/4 inch per story non-cumulative; 1/2 inch in two stories or more.
- D. Maximum Variation from Level Coursing: 1/8 inch in 3 ft and 1/4 inch in 10 ft; 1/2 inch in 30 ft.
- E. Maximum Variation of Mortar Joint Thickness: Head joint, minus 1/8 inch, plus 1/8 inch.

3.11 CUTTING AND FITTING

- A. Cut and fit for pipes and conduit. Coordinate with other sections of work to provide correct size, shape, and location.
- B. Obtain approval prior to cutting or fitting masonry work not indicated or where appearance or strength of masonry work may be impaired.

3.12 CLEANING

- A. Remove excess mortar and mortar smears as work progresses.
- B. Replace defective mortar. Match adjacent work.
- C. Clean soiled surfaces with cleaning solution.
- D. Use non-metallic tools in cleaning operations.

3.13 PROTECTION

- A. Without damaging completed work, provide protective boards at exposed external corners that are subject to damage by construction activities.

END OF SECTION 042613